

206/402

DART AEROSPACE LTD		Work Order:	24224
Description: <i>Lug</i>		Part Number:	D3414-3
Dwg: D3414 Rev A P.3		Qty:	20
		Page of	

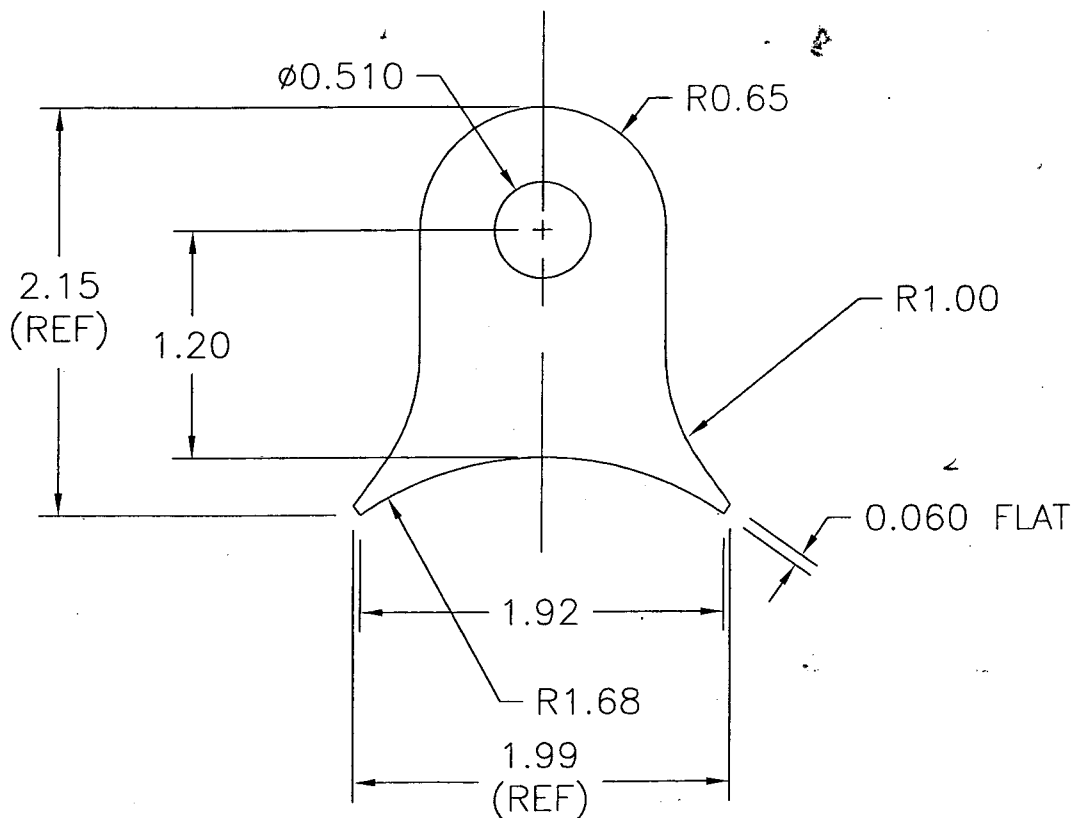
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05.09.07	20
2	MU	Cut Blanks: 2.50" x <sup>1.50</sup> <del>2.00</del> " x 2.250" long Mat: 304/316 SS BAR. (M304/316 2.5000 x 7500") Batch M17856	SD	03.09.16	
3	MU	Machine on per. follow for 569. + Dwg D3414.	JL	05.09.18	20
4	QC2	Inspect Parts on edge Case off the cut machine.	JL	05.09.18	20
5	QC2	Second Check.	JL	05.09.18	20
6	MU	Rebar.	JL	05.09.18	20
7	ST	Identify & Stock.	CL	05/09/19	20
8	AC	Cost/Part 17.82 17.82	SVR	05.09.20	20
9	DC	Level 21 Close up.	SVR	05/09/20	20

Rev	Date	Change	Revised By	Approved

**DART**  
**PRELIMINARY ISSUE**

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED H	APPROVED H	DRAWING NO. D3414	REV. A SHEET 3 OF 3
DATE 05.03.16		TITLE LUG ASSEMBLY	SCALE 1:1

RELEASED  
05-09-06 H



### D3414-3 LUG

- 1) MATERIAL: AISI 304/316 SS PLATE 0.375 THICK (REF DART SPEC. M304S)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP CORNERS 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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